



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3806-047

Job Sheet 167499



Part No: D3806-047

Job Qty: 4 ea

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/7/17	0.00	0.00	Start up container		EL
110	Cold Saw	4 pcs		11/7/17	0.00	0.00	Cold Saw		EL
120	Autoweld 1	4 pcs		11/7/17	0.00	0.00	Automated welding		EL
130	QC	4 pcs		11/7/17	0.00	0.00	QC9		EL
140	QC	4 pcs		11/7/17	0.00	0.00	QC5		EL
150	Packaging	4 pcs		11/7/17	0.00	0.00	Packaging3		EL
160	QC21-SA	4 Ea		11/7/17	0.00	0.00	QC21		EL

Part Op 110 - Cut blanks at 47.0" ***EXTRA MAT'L WILL BE CUT AT ASSEMBLY***

Descriptions: 120 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: M138328
150 - ***WA001***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M204B0 250x0.500	46	104	0	0

DART
AEROSPACE
S008309



Wearbar Weldment

Dart Aerospace Ltd.

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Victoria

PART NO:

D3806 - 047

Revision:

Operation:

Start up Operation

Change No:

Mfg Date: 11/09/17

Job No: 167499